MITSUBISHI TRANSISTOR MODULES

QM600HD-M

HIGH POWER SWITCHING USE

NON-INSULATED TYPE

QM600HD-M



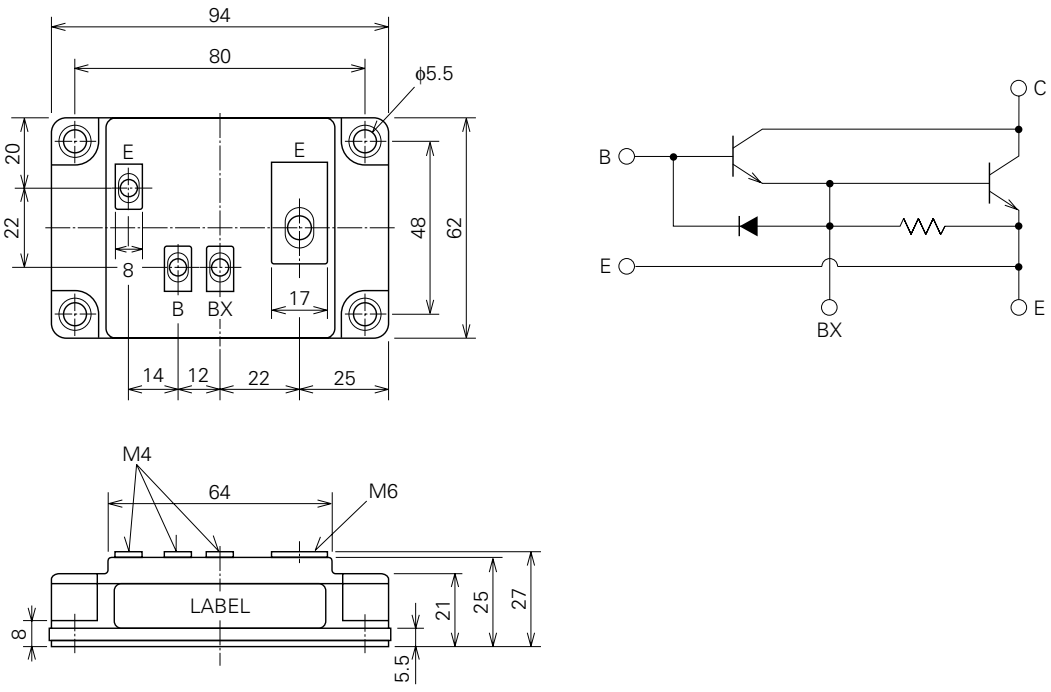
- **I_C** Collector current **600A**
- **V_{CEX}** Collector-emitter voltage **350V**
- **h_{FE}** DC current gain..... **500**
- **Non-Insulated Type**

APPLICATION

Robotics, Forklifts, Welders

OUTLINE DRAWING & CIRCUIT DIAGRAM

Dimensions in mm



Feb.1999

MITSUBISHI ELECTRIC

ABSOLUTE MAXIMUM RATINGS (Tj=25°C, unless otherwise noted)

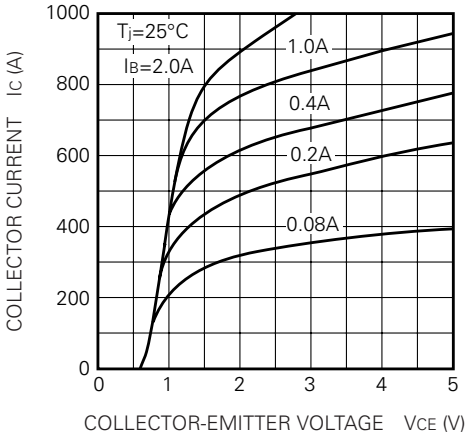
Symbol	Parameter	Conditions	Ratings	Unit
$V_{CEX\ (SUS)}$	Collector-emitter voltage	I_C=1A, V_{EB}=2V	350	V
V_{CEX}	Collector-emitter voltage	V_{EB}=2V	350	V
V_{CBO}	Collector-base voltage	Emitter open	400	V
V_{EBO}	Emitter-base voltage	Collector open	10	V
I_C	Collector current	DC	600	A
$-I_C$	Collector reverse current	DC (forward diode current)	—	A
P_C	Collector dissipation	T_C=25°C	2080	W
I_B	Base current	DC	15	A
$-I_{CSM}$	Surge collector reverse current (forward diode current)	Peak value of one cycle of 60Hz (half wave)	—	A
T_j	Junction temperature		–40~+150	°C
T_{stg}	Storage temperature		–40~+125	°C
V_{iso}	Isolation voltage	Charged part to case, AC for 1 minute	—	V
—	Mounting torque	Main terminal screw M6	1.96~2.94	N·m
			20~30	kg·cm
		Mounting screw M5	1.47~1.96	N·m
			15~20	kg·cm
		B(E) terminal screw M4	0.98~1.47	N·m
			10~15	kg·cm
		BX terminal screw M4	0.98~1.47	N·m
			10~15	kg·cm
—	Weight	Typical value	420	g

ELECTRICAL CHARACTERISTICS (Tj=25°C, unless otherwise noted)

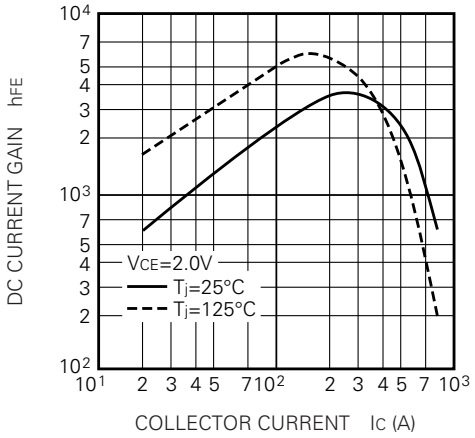
Symbol	Parameter	Test conditions	Limits			Unit
			Min.	Typ.	Max.	
I_{CEX}	Collector cutoff current	V_{CE}=350V, V_{EB}=2V	—	—	2.0	mA
I_{CBO}	Collector cutoff current	V_{CB}=400V, Emitter open	—	—	2.0	mA
I_{EBO}	Emitter cutoff current	V_{EB}=10V	—	—	800	mA
$V_{CE\ (sat)}$	Collector-emitter saturation voltage	I_C=600A, I_B=1.2A	—	—	2.0	V
$V_{BE\ (sat)}$	Base-emitter saturation voltage		—	—	2.5	V
$-V_{CEO}$	Collector-emitter reverse voltage	$-I_C$=600A (diode forward voltage)	—	—	—	V
h_{FE}	DC current gain	I_C=600A, V_{CE}=2V	500	—	—	—
t_{on}	Switching time	V_{CC}=200V, I_C=600A, I_{B1}=2A, $-I_{B2}$=4A	—	—	3.0	µs
t_s			—	—	15	µs
t_f			—	—	3.0	µs
$R_{th\ (j-c)\ Q}$	Thermal resistance (junction to case)	Transistor part	—	—	0.06	°C/W
$R_{th\ (j-c)\ R}$		Diode part	—	—	—	°C/W
$R_{th\ (c-f)}$	Contact thermal resistance (case to fin)	Conductive grease applied	—	—	0.05	°C/W

PERFORMANCE CURVES

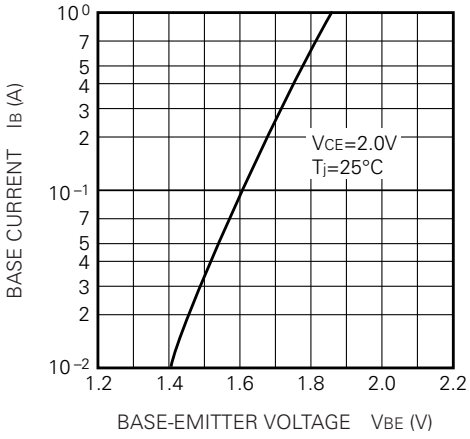
COMMON EMITTER OUTPUT CHARACTERISTICS (TYPICAL)



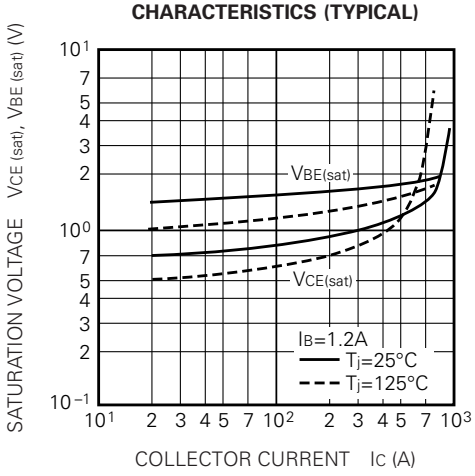
DC CURRENT GAIN VS. COLLECTOR CURRENT (TYPICAL)



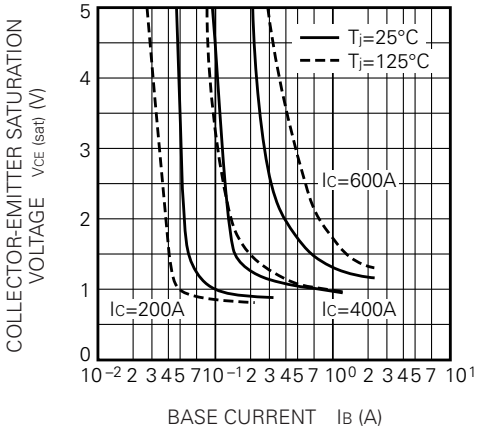
COMMON EMITTER INPUT CHARACTERISTIC (TYPICAL)



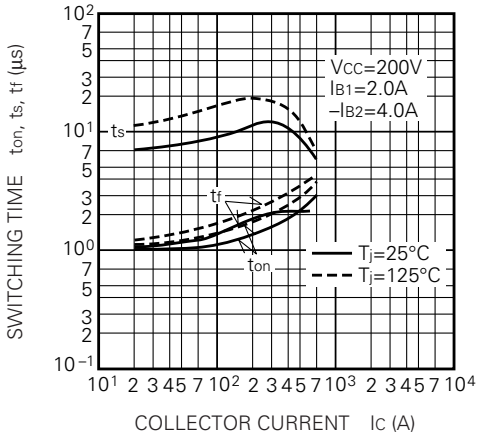
SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)



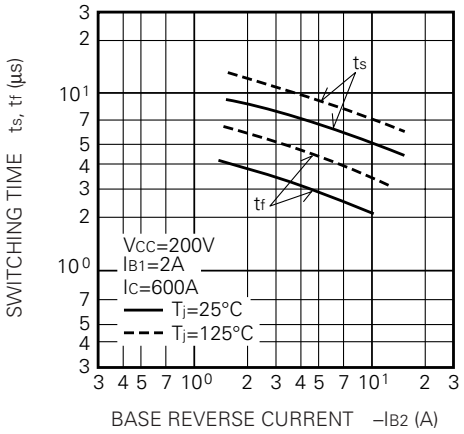
COLLECTOR-EMITTER SATURATION VOLTAGE (TYPICAL)



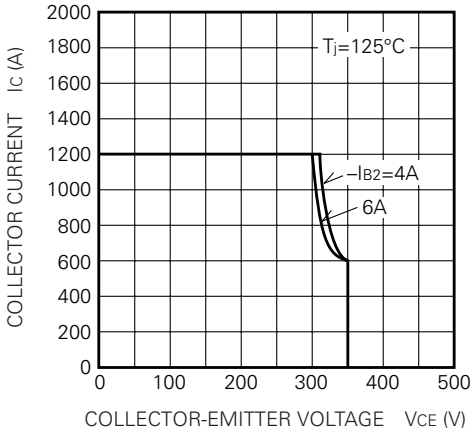
SWITCHING TIME VS. COLLECTOR CURRENT (TYPICAL)



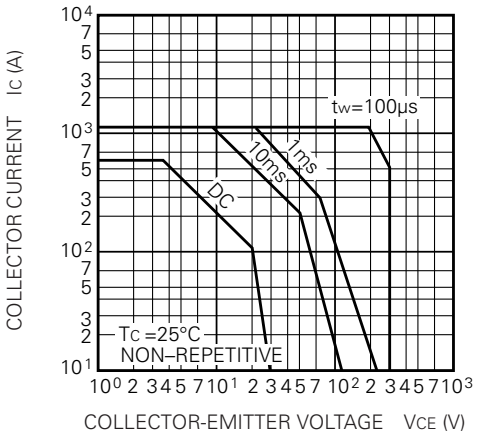
SWITCHING TIME VS. BASE CURRENT (TYPICAL)



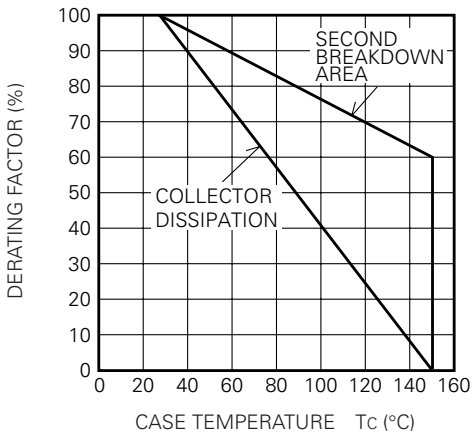
REVERSE BIAS SAFE OPERATING AREA



FORWARD BIAS SAFE OPERATING AREA



DERATING FACTOR OF F. B. S. O. A.



TRANSIENT THERMAL IMPEDANCE CHARACTERISTIC (TRANSISTOR)

